





## Novel Synthesis of L-Iduronic Acid Using Trehalose as the Disaccharidic Starting Material

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## Abstract

For the preparation of L-iduronic acid, trehalose was converted into a derivative of a novel disaccharide, β-L-idopyranosyl β-L-idopyranoside, through diastereoselective hydroboration of the 5, 5'-di-eno intermediate. The 6- and 6'-hydroxy groups were then oxidized in two steps to give a disaccharide composed of 2 units of L-iduronate moieties, which underwent acidic cleavage of the glycosidic bond to give the target compound.

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L-Iduronic acid is a common key component of three important mammalian glycosaminoglycans, namely, heparin, heparan sulfate, and dermatan sulfate. The iduronate residue in those glycosaminoglycans has a unique conformational flexibility like a kind of molecular hinge, which has been considered to bring about their potent binding ability [1]. A great need for L-iduronic acid in bioorganic studies has prompted the chemical syntheses of itself and its precursor, L-idose, that is not readily accessible in nature. Most of those synthetic methods involved a selective inversion of the configuration at C-5 of D-gluco derivatives in various ways as shown in the following: nucleophilic displacement of the sulfonate group in D-glucofuranose [2-4] or D-glucofuranuronic acid derivatives [5, 6], epimerization of di-O-alkylidene derivatives of D-glucofuranuronate [7] and radical reduction of a 5-bromo compound derived from D-glucopyranuronate [8]. Diastereoselective hydroboration of methyl  $\alpha$ -D-xylo-hex-5-enopyranosides derived from methyl  $\alpha$ -D-glucopyranosides was another convenient route for construction of the L-ido configuration [9, 10, 11]. In this methodology, the axially oriented aglycone plays an essential role to produce preferably the ido configuration by impeding an attack of borane reagents from the  $\alpha$  side.

This communication describes the synthetic conversion of  $\alpha,\alpha$ -trehalose into a derivative of a novel disaccharide,  $\beta$ -L-idopyranosyl  $\beta$ -L-idopyranoside, by applying the above diastereoselective hydroboration methodology to the disaccharidic dieno system and further transformation into the corresponding disaccharidic uronate by oxidation of the 6 and 6' hydroxy groups followed by acidic fission of the disaccharide for the production of L-iduronic acid.

Recently, a highly efficient production of  $\alpha,\alpha$ -trehalose ( $\alpha$ -D-glucopyranosyl  $\alpha$ -D-glucopyranoside) from starch has been established by utilizing microbial enzymes newly found [12]. As a result, this inexpensive disaccharide has became an attractive starting material for the preparation of L-iduronic acid.

The known 2,2',3,3',4,4'-hexa-O-benzyl-6,6'-di-O-tosyl-trehalose (1) [13] was treated in N,N-dimethylformamide (DMF) with NaI, giving the 6,6'-dideoxy-6,6'-diiodo derivative (2)<sup>1</sup>, glass,  $[\alpha]_D^{29}$  +102° (c 1.20, CHCl<sub>3</sub>), <sup>1</sup>H NMR (CDCl<sub>3</sub>)  $\delta$  3.14 (dd, 2H,  $J_{6a,6b(6a',6b')}$  = 10.8 Hz,  $J_{5.6a(5'.6a')} = 2.7$  Hz, H-6a,6a'), 3.22 (dd, 2H,  $J_{5.6b(5'.6b')} = 4.5$  Hz, H-6b,6b'), in almost quantitative yield. Dehydrohalogenation of 2 into the 5,5'-dieno derivative was the first difficulty to be overcome. Jacquinet et al. [11] reported the successful dehydrohalogenation of methyl 2,4-di-O-acetyl-3-O-benzyl-6-deoxy-6-iodo-α-Dglucopyranoside by treatment with 1,8-diazabicyclo[5,4,0]undec-7-ene (DBU) in DMF, giving the corresponding 5-eno derivative in 74% yield. In contrast to such monosaccharide chemistry, treatment of 2 with DBU in DMF or THF gave only poor yields (less than 10%) of the expected alkene. Although the yields were somewhat improved (about 26%) by treatment with AgF in pyridine, isolation of the expected compound from the accompanying products was very hard. When 2 was treated with potassium t-butoxide at -20 °C in THF, migration of the double bond took place from the exo into the endo position, giving a 4.4'dieno derivative in 88% yield. The efficient preparation of the expected 5,5'-dieno compound was finally achieved by employing NaH as a base. Thus, 2 was treated with large excess of NaH in DMF at 0 °C  $\rightarrow$  r.t. for 12 h, giving O-(2,3,4-tri-O-benzyl-6-deoxy- $\alpha$ -Dxylo-hex-5-enopyranosyl)- $(1\rightarrow 1)$ -2,3,4-tri-O-benzyl-6-deoxy- $\alpha$ -D-xylo-hex-5-enopyranoside 3 in 96% yield as a syrup:  $[\alpha]_D^{25}$  -16° (c 1.01, CHCl<sub>3</sub>), <sup>1</sup>H NMR (CDCl<sub>3</sub>)  $\delta$  4.01 (brd, 2H,  $J_{3,4(3',4')} = 9.0 \text{ Hz}, J_{4,6a(4',6a')} < 1.0 \text{ Hz}, J_{4,6b(4',6b')} < 1.0 \text{ Hz}, H-4,4'), 4.73 \text{ (brs, 2H, H-4,4')}$ 6a,6a'), 4.91 (brs, 2H, H-6b,6b'), 5.51 (d, 2H,  $J_{1,2(1'2')} = 3.4$  Hz, H-1,1').

The 5- and 5'-eno groups of 3 next underwent hydroboration reaction with borane methylsulfide (BH3•SMe2) or 9-borabicyclo[3,3,1]nonane (9-BBN). When 3 was treated with BH3•SMe2 in THF and then with H2O2 in a basic medium in the regular manner, two products were isolated in 64% and 18% yields. NMR analyses disclosed that the major product was the desired compound, O-(2,3,4-tri-O-benzyl- $\beta$ -L-idopyranosyl)-(1 $\rightarrow$ 1)-2,3,4-tri-O-benzyl- $\beta$ -L-idopyranoside 4: [ $\alpha$ ]D<sup>32</sup> +1.5° (c 0.89, CHCl3), <sup>1</sup>H NMR (CDCl3)  $\delta$  3.52 (dd, 2H,  $J_{1,2(1',2')}$  = 3.7 Hz,  $J_{2,3(2',3')}$  = 9.6 Hz, H-2,2'), 3.72 (dd, 2H,  $J_{3,4(3',4')}$  = 9.4 Hz,  $J_{4,5(4',5')}$  = 6.3 Hz, H-4,4'), 3.80 (dd, 2H,  $J_{6a,6b(6a',6b')}$  = 11.9 Hz,  $J_{5,6a(5',6a')}$  = 3.6 Hz, H-6a,6a'), 3.94 (t, 2H, H-3,3'), 4.09 (t, 2H,  $J_{5,6b(5',6b')}$  = 11.3 Hz, H-6b,6b'), 4.16 (ddd, 2H, H-5,5'), 4.58 (d, 2H, H-1,1'). The structure of the minor product was also confirmed by NMR spectrum, which revealed a combination of D-gluco and L-ido moieties as in 5: <sup>1</sup>H NMR (CDCl3) D-gluco moiety  $\delta$  3.53 (dd, 1H,  $J_{1,2}$  = 3.1 Hz,  $J_{2,3}$  = 9.7 Hz, H-2), 3.54 (t, 1H,  $J_{3,4}$  = 9.6 Hz,  $J_{4,5}$  = 9.8 Hz, H-4); L-ido moiety  $\delta$  3.48 (dd, 1H,  $J_{1,2}$  = 2.4 Hz,  $J_{2,3}$  = 9.5 Hz, H-2), 3.72 (dd, 1H,  $J_{3,4}$  = 9.4 Hz,  $J_{4,5}$  = 6.3 Hz, H-4). A similar reaction with 3 using 9-BBN

<sup>1.</sup> All compounds with the specific rotation data gave satisfactory results of elemental analyses.

gave 4 and 5 in 83% and 10% yields, respectively. Although the ratio of 4/5 was remarkably improved by using 9-BBN, the separation of 4 from cis-1,5-cyclooctanediol derived from 9-BBN was rather laborious.

Oxidation of 4 into the corresponding uronic acid did not proceed smoothly at first. All attempts for the direct oxidation using CrO<sub>3</sub> in acetone-H<sub>2</sub>SO<sub>4</sub> (Jones oxidation), CrO<sub>3</sub> in acetic acid-water, or pyridinium dichromate in DMF resulted in decomposition of the product. Therefore, our attention was directed towards a two-step oxidation like -CH<sub>2</sub>OH  $\rightarrow$  -CHO  $\rightarrow$  -COOH. Thus, 4 was treated at -60 °C for 2.5 h in CH<sub>2</sub>Cl<sub>2</sub> with dimethyl sulfoxide (DMSO) -oxalyl chloride and then with triethyl amine (Swern oxidation) [14] and the resulting dialdehyde 6 was quickly extracted with diethyl ether. After evaporation of the extract at below 5 °C, the intermediate 6 immediately underwent Jones oxidation and the subsequent treatment with diazomethane, giving methyl [O-(methyl 2,3,4-tri-O-benzyl- $\beta$ -L-idopyranosyluronate)-(1 $\rightarrow$ 1)-2,3,4-tri-O-benzyl- $\beta$ -L-idopyranosid]uronate 7 in 71% overall yields from 4: [ $\alpha$ ]D<sup>28</sup> +101° (c 1.42, CHCl<sub>3</sub>), <sup>1</sup>H NMR (CDCl<sub>3</sub>)  $\delta$  3.66 (s, 6H, 2 x

COOCH<sub>3</sub>), 3.68 (m, 4H, H-3,3', H-4,4'), 3.72 (brs, 2H,  $J_{1,2(1',2')} = 1.3$  Hz, H-2,2'), 4.50 (d, 2H,  $J_{4,5(4',5')} = 1.7$  Hz, H-5,5'), 5.36 (d, 2H, H-1,1'). When treatment with DMSO-SO<sub>3</sub>-pyridine-Et<sub>3</sub>N was employed instead of Swern oxidation, the subsequent Jones oxidation and esterification gave 7 in only 37% yield, being accompanied with 24% yield of a byproduct. NMR examination indicated that the by-product was formed by epimerization of one of the aldehyde groups of 6. All benzyl groups were removed from 7 by catalytic hydrogenation over palladium hydroxide on carbon in acetic acid, giving methyl [O-(methyl β-L-idopyranosyluronate)- $(1\rightarrow 1)$ -β-L-idopyranosid]uronate 8 in 94% yield as a glass:  $[\alpha]_D^{29}$ +122° (c 0.35, MeOH), <sup>1</sup>H NMR (D<sub>2</sub>O)  $\delta$  3.77 (s, 6H, 2 x COOCH<sub>3</sub>), 3.82 (dd, 2H,  $J_{1.2(1'.2')}$ = 1.0 Hz,  $J_{2,3(2',3')}$  = 3.8 Hz, H-2,2'), 3.94 (dd, 2H,  $J_{3,4(3',4')}$  = 4.0 Hz,  $J_{4,5(4',5')}$  = 2.0 Hz, H-4,4'), 4.13 (t, 2H, H-3,3'), 4.67 (d, 2H, H-5,5'), 5.27 (d, 2H, H-1,1').

At the final stage, 8 underwent simultaneous cleavage of the glycosidic bond and the ester bonds under acidic conditions. As previously noted in the literature [15], the free iduronic acid exists in equilibrium with its lactone even in water solution. When 8 was heated at 120 °C for 10 h in water with Amberlite IR-120B (H+), a mixture of L-iduronic acid 9 and α.β-L-idofuranurono-3,6-lactone 10 was formed. On evaporation of the mixture solution, most of 9 converted to 10: <sup>1</sup>H NMR (D<sub>2</sub>O)  $\alpha$ -anomer  $\delta$  4.35 (s, 1H, H-2), 4.45 (brs, 1H,  $J_{4,5} < 1$ Hz, H-5), 4.88 (brd, 1H,  $J_{3,4} = 5.7$  Hz, H-4), 5.11 (d, 1H, H-3), 5.42 (s, 1H, H-1);  $\beta$ -anomer  $\delta$  4.36 (brd, 1H,  $J_{1,2}$  = 4.3 Hz,  $J_{2,3}$  < 1 Hz, H-2), 4.53 (d, 1H,  $J_{4,5}$  = 3.0 Hz, H-5), 4.87 (dd, 1H, H-4), 5.01 (brd, 1H, H-3), 5.48 (d, 1H, H-1). The structure of 9 and 10 was confirmed by their transformation into the known crystalline derivative of L-iduronic acid. Treatment of 10 (+ a little amount of 9) with 2,2-dimethoxypropane in the presence of p-toluenesulfonic acid gave methyl 1,2:3,5-di-O-isopropylidene-β-L-idofuranuronate 11, mp. 117 °C, [α]<sub>D</sub><sup>22</sup> +7.8° (c 0.52, CHCl<sub>3</sub>), which showed good agreement with the data reported in the literature [7], mp. 119 °C,  $[\alpha]_D^{26} + 7.6^\circ$  (c 0.5, CHCl<sub>3</sub>).

In conclusion, an efficient synthesis of L-iduronic acid was established starting from the inexpensive disaccharide, trehalose.

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